

Freddie S. Flores

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BASIC INFORMATION

Gender : Male
Date of Birth : August 8, 1987
Age : 36
Birth Place : Tagkawayan, Quezon
Marital Status : Married
Citizenship : Filipino
Height : 5'7 ft.
Weight : 169 lbs.
Religion : Roman Catholic
Passport Number : P3514927C
Passport Expiry : 2023-03-08

WORK EXPERIENCE

Position : **CNC Machine Operator Level III and Assembly Parts**
Company : **Toyota Aisin Philippines, Inc.**
Address : Sta. Rosa City, Laguna, Philippines
Duration : January 2021 – up to present (Promoted)

Duties and Responsibilities:

- ❖ Production Offline
 - Assembly and dis-assembling pinion cutter using impact wrench.
 - Performs tool changing and cutter changing using Allen wrench and Torque wrench.
 - Making Kaizen (continuous improvement) in the line.
 - Operate CNC Machine like lathe machine, drilling machine, hobbing machine, centering machine, forming machine, Pinion machine, milling machine, champering machine and shaving machine.
 - Can do input value adjustment based on quality standard.
 - Prepare daily production report.
 - Provide a daily product display every 2 hours.
 - Perform run-out checking of the workplace.
 - Maintain safety in the line, eliminate abnormal condition through 5S.
 - Conduct gauge checking to ensure the quality of the product.
 - Can do a minor trouble shooting, like fault resetting and machine home positioning.
 - Can do initial investigation during machine abnormality occur.
 - Conduct proper countermeasure in all problem encountered.
 - Coordinate the maintenance section for all the majors machine trouble encountered.
 - Knowledge in Fanuc Control Panel.
 - Can interpret the tool lay-out of the machine.
 - Produce target base on plan with a high quality.
 - Act as trainee to new team player.
 - Minimize production line stop by doing or ownership maintenance.

❖ Production Staff

- Create work instruction sheet for the work improvement.
- Prepare daily production report.
- Provide all check sheets needed by the section.
- Monitor all goods consumable items needed by the section.
- Consolidate data for report generation at Safety, Quality, Productivity & Cost Reduction.
- Responsible in ensuring that the section production targets are met through effective monitoring of the section day to day activities.

Position : **CNC Machine Operator Level II and Assembly Parts**
Company : **Toyota Aisin Philippines, Inc.**
Address : Sta. Rosa City, Laguna, Philippines
Duration : January 2018 – December 2021 (Promoted)

Duties and Responsibilities:

❖ Production Offline

- Assembly and dis-assembling pinion cutter using impact wrench.
- Performs tool changing and cutter changing using Allen wrench and Torque wrench.
- Making Kaizen (continuous improvement) in the line.
- Operate CNC Machine like lathe machine, drilling machine, hobbing machine, centering machine, forming machine, Pinion machine, milling machine, chamfering machine and shaving machine.
- Can do input value adjustment based on quality standard.
- Prepare daily production report.
- Provide a daily product display every 2 hours.
- Perform run-out checking of the workplace.
- Maintain safety in the line, eliminate abnormal condition through 5S.
- Conduct gauge checking to ensure the quality of the product.
- Can do a minor trouble shooting, like fault resetting and machine home positioning.
- Can do initial investigation during machine abnormality occur.
- Conduct proper countermeasure in all problem occurs.
- Coordinate the maintenance section for all the majors machine trouble encountered.
- Knowledge in FANUC Control Panel.
- Produce the target base on plan with high quality.

Position : **CNC Machine Operator Level I**
Company : **Toyota Aisin Philippines, Inc.**
Address : Sta. Rosa City, Laguna, Philippines
Duration : March 8, 2010 – December 2018

Duties and Responsibilities:

- Operate CNC machine like lathe machine, Pinion machine, milling machine, shaving machine, and chamfering machine.
- Making Kaizen (continuous improvement) in the line.
- Make sure all work piece is within the quality standard.
- Stop, call and wait during abnormality occurs related to the safety, quality and productivity.
- Complete proper wearing of PPE before entering the line.
- Maintain safety in the line, eliminate abnormal condition through 5S.
- Produce target base on plan with high quality.
- Can do initial trouble shooting like fault resetting and machine home positioning.

Position : **CNC Machine Operator (Probationary)**
Company : **Toyota Aisin Philippines, Inc.** (formerly Toyota Autoparts Phils., Inc.)
Address : Sta. Rosa City, Laguna, Philippines
Duration : September 9, 2009 – March 8, 2010

Duties and Responsibilities:

- Operate CNC machine like lathe machine, Pinion machine, milling machine, shaving machine, and chamfering machine.
- Making Kaizen (continuous improvement) in the line.
- Make sure all work piece is within the quality standard.
- Stop, call and wait during abnormality occurs related to the safety, quality and productivity.
- Complete proper wearing of PPE before entering the line.
- Maintain safety in the line, eliminate abnormal condition through 5S.
- Produce target base on plan with high quality.

FAMILY DETAILS

Spouse's Name : Arlene A. Flores
Birth Date : October 20, 1989
Highest Level of Education : High School Graduate
Civil Status : Married

Son's Name : Xyrus A. Flores
Birth Date : March 10, 2012
Highest Level of Education : Elementary Grade 6
Civil Status : Single

Son's Name : Nathan Zimri A. Flores
Birth Date : August 18, 2015
Highest Level of Education : Elementary Grade 3
Civil Status : Single

Son's Name : Zack A. Flores
Birth Date : October 2, 2022
Highest Level of Education : N/A
Civil Status : Single

EDUCATIONAL BACKGROUND

Elementary		Year [From]-[To]
School	: Bucal Elementary School	June 1994 – March 2000
Address	: Tagkawayan, Quezon	

School	: Tagkawayan Municipal High School	June 2001 – March 2004
Address	: Tagkawayan, Quezon	

Course	: General Electrician	June 2006 – March 2017
School	: Don Bosco College	
Address	: Canlubang, Calamba City, Laguna	

SKILLS

- MS Office Application (Word, Excel and Power point)
- Problem solving thru PDCA (Plan, Do, Check & Action)
- Create Work Instruction Sheet to standardized work procedure.
- Rapid and adaptive
- Effective Cross-Functional Communicator
- Skilled Collaborator
- High Achiever

CHARACTER REFERENCES

Mr. Ramsel Delas Alas
Fabricator 3 – Common Air Seeder
Bourgault Industries Ltd.
Tel. No.: (306) 321-2655

Mr. Erwin Vidal
Assembler Retail Tillage
Bourgault Industries Ltd.
Tel. No.: (306) 920-7436

Mr. Ralph Doven Alvarez
Front End Fabricator
Bourgault Industries Ltd.
Tel. No.: (306) 920-7545

Mr. Dominique Robles
Section Supervisor
Toyota Aisin Philippines
Tel. No.: +63 917 8501153



Applicant's Signature