

## **Paula Antonia Robles**

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Paknaan, Mandaue, Cebu, Philippines 6014

### **PROFESSIONAL EXPERIENCE**

#### **Research and Development Specialist**

**May 2023 - Present**

**King's Quality Foods (Cebu), Inc. - Paknaan, Mandaue, Cebu, Philippines**

- Developed new products according to Sales/Marketing and customer specifications with a gross margin of 20%, and reformulate existing products to lower product cost by utilizing alternative raw materials to optimize product cost without sacrificing the quality.
- Laboratory testing of raw meat materials, food ingredients/additives (ensuring all materials are in accordance with the FDA guidelines i.e. regulated colorant, preservatives and additives), and finished products. Establish product shelf- life at given storage conditions and product packaging designs, ensuring that product labels are in accordance with the FDA labelling regulations.
- Provide written procedures, operating parameters, product specifications and corrective actions to product and process related deviations.
- Processing of FDA - Certificate of Product Registration and Company License to Operate.

#### **Quality Assurance Specialist**

**Oct. 2022 – May 2023**

**King's Quality Foods (Cebu), Inc. - Paknaan, Mandaue, Cebu, Philippines**

- Inspection and verification of products in compliance to standards, process parameters, procedures, and critical control points according to HACCP plan. Investigates quality incidents, product complaints customer issues and ensures corrective actions are effective and implemented to prevent recurrence.
- GMP monitoring of personnel hygiene, facilities, equipment and surrounding areas.
- Laboratory testing of raw materials, finished products and in-process goods, preparation of chemical reagents, verification of equipment functionality and calibrations and issuance of Certificate of Analysis according to customer requirements.
- Sensory evaluation activities for raw materials prior acceptance and finish products prior release.

#### **Quality Assurance Inspector**

**Feb. 2017 – Sep. 2021**

**Virginia Food, Inc. - Compostela, Cebu, Philippines**

- Quality inspection of raw meat materials, processed water, food ingredients/additives, in-process and finished products ensuring compliance to product specifications.
- Critical control points inspection and verification, pre-shipment reviews and allergen management inspection on process. Troubleshoots processing lines and provide corrective and preventive actions to operations for food safety requirements.
- Laboratory testing and analysis of raw materials, in-process and finish products, preparation of reagents and verification of equipment functionality and calibrations.
- Enforcement of GMP, and adherence to food safety and HACCP Principles.

## **TRAININGS AND SEMINARS**

<b>HACCP Implementation Training</b> Intertek Philippines	<b>Jan. 2024</b>
<b>HACCP Internal Audit Training</b> Intertek Philippines	<b>Feb. 2023</b>
<b>Allergen Risk Management</b> 3M Food Safety	<b>Nov. 2022</b>
<b>Food Safety Culture and Good Manufacturing Practices</b> 3M Food Safety	<b>Oct. 2022</b>
<b>ISO 22000:2018 Food Safety Management System Documentation</b> SGS Academy	<b>Jan. 2021</b>
<b>Quality Assurance On-the-Job Training</b> Del Monte Philippines Inc.	<b>Apr. - May 2016</b>

## **EDUCATION**

**Bachelor of Science in Food Science and Technology**  
**University of Science and Technology of Southern Philippines, Cagayan de Oro City**