

## **Gerardo Labrador**

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### **Objective:**

Highly skilled CNC Machinist, Programmer, and Team Leader with 18 years of experience seeking a challenging position to utilize my expertise in precision machining, programming, and leadership.

### **Summary of Qualifications:**

- Extensive experience in CNC machining, programming, and team leadership roles within manufacturing environments.
- Proficient in set-up and operating 3-5 axis CNC mills including Awea, Chevalier, Mazak, Haas, Tsugami, Kia VX, Okuma, Doosan, Mitsubishi, Hurco and DMG Mori 5 axis mills, and programming using Featurecam and Mastercam.
- Strong knowledge in Fanuc control, G-code programming, tooling selection, and workpiece measurement techniques.
- Skilled in interpreting blueprints, technical drawings, specifications, geometric dimensioning and tolerancing (GD&T) to set up and adjust machines accordingly.
- Proven track record of optimizing machining processes, improving productivity, and achieving cost savings.
- Excellent leadership and communication skills, with the ability to motivate and mentor team members.
- Solid understanding of quality control principles, ensuring adherence to specifications and standards.
- Exceptional problem-solving abilities, capable of troubleshooting and resolving complex machining issues.

### **Professional Experience:**

#### **CNC Machinist and Programmer**

**Usitech Precision Inc. | Quebec, Quebec, Canada**

**2017 to Present**

- Programming, set up and operating CNC machines, specializing in complex 3 to 5-axis Vertical mill operations.
- Set up and calibrating machines based on blueprints, engineering drawings, and work orders.
- Conducting First Article Inspections and utilizing precision measuring instruments to verify part quality.
- Collaborating with design and engineering teams to optimize machining processes and improve product design.
- Assisting in the development and implementation of standard operating procedures for machining operations.
- Actively participating in continuous improvement initiatives, identifying and implementing process enhancements.
- Training and mentoring junior machinists, programmers, and operators, fostering a culture of learning.

## **CNC Machinist | Programmer | Section Head**

**DNY Tech. Precision | Carmona, Philippines**

**October 2016 - November 2017**

- Programmed CNC machines using Featurecam software and optimized cutting parameters for improved efficiency and reduced cycle times.
- Operated and maintained CNC machines to produce complex components for various industries, including automotive and aerospace.
- Conducted thorough quality checks, including dimensional inspections and surface finish analysis, to ensure adherence to customer requirements.
- Collaborated with cross-functional teams to resolve production issues, improve processes, and meet tight deadlines.

## **CNC Programmer | Section Head | Milling Department**

**JFS Precision Technology Corp. | Daiichi Industrial Complex, Silang Cavite Philippines**

**October 2005 - August 2016**

- Programmed, set up, and operated CNC machines to produce precision components.
- Collaborated with engineering and production teams to develop efficient machining strategies.
- Conducted thorough tooling selection and optimization to enhance machining efficiency and quality.
- Implemented process improvements, resulting in a 15% reduction in cycle times and increased productivity.
- Provided technical guidance and training to team members, fostering skill development and cross-training.
- Oversaw quality control measures, ensuring compliance with specifications and customer requirements.
- Coordinated production schedules, resource allocation, and workflow to meet project deadlines.
- Maintained machine maintenance schedules and performing routine inspections to minimize downtime.
- Implemented safety protocols and promoting a culture of safety awareness within the team.

## **Education:**

BS Electronics and communication engineering-  
Undergraduate

Nueva Ecija University of Science and Technology, Cabanatuan City, Philippines

2004-2005

## **Certifications:**

Lathe Machine Operation - National Certification II

Meralco Foundation | Pasig City, Philippines

January 2016 - March 2016

ISO 9001-2008 RE-ECHO

JFS Precision Tech. | Carmona, Philippines

July 10-11, 2014

Delcam's Featurecam Mill3D CAD/CAM System  
JFS Precision Tech. | Carmona, Philippines  
May 10-18 2013

CNC Milling Machine Operation  
Technical Education and Skills Development Authority  
June 2012 - August 2012

Fire Safety Training & Seminar  
JFS Precision Tech. | Carmona, Philippines  
April 2013

LEAN MANUFACTURING  
JFS Precision Tech. | Carmona, Philippines  
August 31, 2011

Cimatron NC Solution With 2.5X Mill  
Mesco Inc. | Brixton Street, Pasig City Philippines  
April 21-24 2009

Geometric Dimensioning & Tolerancing  
JFS Precision Tech. | Carmona, Philippines  
August 11-15, 2007

**References:**

Diosdado Yango Jr.  
CEO/President | DNY Tech. Precision Tooling and Engineering Works  
Carmona, Cavite Philippines  
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Rico Bauan  
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