ALLAN DELA PENA ESPANO

QA QC SUPERVISOR/ACTING MANAGER

CONTACT

Address

Block 13 Lot 5 , Milflora Streer
rBrygy. Malusak ,Starosa City
Laguna.Philippines

Phone number

+639560549982

E-mail

espano_allan1973@yahoo.com

SKILLS

- Computer Literate: Proficient in Microsoft Office (Microsoft Word, Microsoft Outlook, Microsoft PowerPoint, Microsoft Access, Microsoft Excel and others).
- Has a knowledge in Lathe Machine,Milling Machine,Shaper,Surface Grind
- Able to use office equipment like copiers, fax's, scanners, printers, computers and office software.
- Analysis Report
- Handling Customer Complaints
- Containment Action
- Can perform Auditing (Internal Audit)
- Can performs general clerical duties
- I have my determination and dedication to achieve organizational as well as my personal goals
- I have my Organizational skills and time management skills
- Can handle multiple task and establishing priorities

OBJECTIVES

To obtain a position that will enable me to use my strong organizational skills will significantly contribute to the overall success of the organization and provide opportunities for my career growth.

PROFESSIONAL EXPERIENCE

EMIRATES EXTRUSION & CIVIL CONSTRUCTION CO.
NATIONAL INDUSTRIES PARK, DUBAI , UAE
28,2021 – June 2 , 2022

QUALITY CONTROLLER / ACTING QUALITY MANAGER
Quality Department / Shop and Construction Sites

Duties and Responsibilities :

- Hiring specialized subcontractors if necessary.
- Ensuring safety regulations are followed on site at all times.
- Advising clients.
- Making sure the sites are secures.
- Managing work teams,materials and equipment.
- Inspecting the quality of work done by employed workers and subcontractors.
- Keeping accurate financial records.
- Monitoring schedules.
- Ensure smooth and effective operations of the team.
- Ensure that all members participate during the meetings and he prevents members from dominating the proceeding unnecessarily.
- Prepared thew agenda of all meetings and ensure necessary resource are available for the meeting.
- Serve as a mediator between the team and the Quality Council.
- Performing Quality Promotion Activities with Expertise in Manufacturing organizational Processes, Training Systems and to maximize the results in manufacturing operations.
- Update Control Plan.
- Handle ISO Auditing
- Assist the QA Patrol Inspector in conducting routine the inspection every 2 hours or as prescribed in the control plan of the PPAP.
- Conduct Training Assessment to the operator,Regarding Internal/External Issue and process change.
- Review and Update Control Plan for the accuracy inspection sheet and QII.
- Extend support to Quality Supervisor for the documentation in Quality Manual,and QMS.
- Participates in the 8D Report.
- Maintains Laboratory records,documents and report.ensure all data hae support back-up every end

- Hardworking and have a positive character
- Passionate and eager to Learn

LANGUAGES

English
Tagalog

HOBBIES

- Basketball
- Baseball
- Boardgames
- Camping

DATE OF BIRTH

May 08 , 1973

of the month.
- Maintain records and ensure all QC laboratory tools are calibrated.
- Ensure that operator follows Quality Inspection Instruction by conducting cell to cell production.
- Records observation as to the conformance and non conformance to specifications by conforming inspection date against customer specifications in the drawing.
- Weekly CAPA Report
- Conduct GR & R Study.
- Collect data for capability studies and inputs the same to generate report and submits to the Quality Supervisor for review and analysis.
- Support production RFS/RFA corrective action taken by engineering.
- Knowledge CMM operation.
- Conduct MRB Analysis (Material Review Board)
- Conduct Push/Full Test.
- Make Containment Action for EXTERNAL / INTERNAL COMPLIANTS.

PROFESSIONAL EXPERIENCE

ROYAL ENGINEERING FABRICATION LLC
JEBEL ALI INDUSTRIAL 2,DUBAI , UAE

March 31, 2015 to January 12, 2020

QUALITY PROCESS TECHNICIAN / TEAM LEADER
Quality Department/Work Shop

Duties and Responsiblities :

- Performing Quality Prootion Activities with Expertise in Manufacturing organizational Processes, Training Systems and to maximize the results in manufacturing operations.
- Ensure smooth and effective operations of the team.
- Ensure taht all members participate during the meetrings and he prevents members from dominating the proceeding unnecessarily.
- Emlements the chnages the changes recommende by the team.
- Prepared the agenda of all meetings and ensure necessary resources are avilable for the meeting.
- Serve as mediator between the team and the Quality Council
- Update Control Plan.
- Assist the QA Patrol Inspector in conducting routine the inspection every 2 hours or as precribed in the control plan of the PPAP.
- Support Patrol Inspector and conduct Patrol Inspection.
- Conduct Training Assesment to the operator,Regarding Internal/External Issue and process change.
- Make NCR Report.
- Assist in providing Quality Instruction on process as needed.
- Review and Update Control Plan for the accuracy inspection sheet and QII.
- Extend support to Quality Supervisor for the documentation in Quality Manual,and QMS.
- Participates in the 8D Report.
- Maintains Laboratory records,documents and report.ensure all data hae support back-up every end of the month.
- Maintain records and ensure all QC laboratory tools are calibrated.
- Ensure that operator follows Quality Inspection Instruction by conducting cell to cell production.

- Records observation as to the conformance and non conformance to specifications by conforming inspection date againts customer specifications in the drawing.
- Conduct final inspection of the finished part ready for shipment and ensure that all boxes are loaded with QC passed mark on it.
- Collect data for rejected profile and WIP materials.
- Weekly CAPA Report
- Conduct GR & R Study.
- Collect data for capability studies and inputs the same to generate report and submits to the Quality Supervisor for review and analysis.
- Support production RFS/RFA corrective action taken by engineering.
- Knowledge CMM operation.
- Conduct MRB Analysis (Material Review Board)
- Conduct Push/Full Test.
- Make Containment Action for EXTERNAL / INTERNAL COMPLIANTS.
  - Get the total Qty of suspected parts.
  - Make problem solving sheet.
  - Make Carepoiint and Conduct training awareness.
  - Put Quarantine label and Quarantine the suspected part in production/shipping area.
  - Request to production to screening the suspected parts.
  - Make screening and monitoring report.
  - Update the containment label to attached the inspected box.
- Conduct Internal Audit Such as:
  - Product Audit / Process Audit / Line and Bend Audit
- Performs other task as may be assigned by the immediate superior.

PROFESSIONAL EXPERIENCE

QUIPCO ALSHOUMOUKH LLC
ICAD CITY 1,MUSSAFAH,ABU DHABI,UAE

Quipco Al Shoumoukh the main Objectives of the company is to offer a wide range of comprehensive Manufacturing and Repair services to the Oil and Gas Industries Our Facilities includes full CNC Machining,Downhole Equipment Manufacture & Refurbishment ,Crossover Subs,Circulating Subs,Pup Joints,Kelly Valves,Casing swedges,Fishing Tools,Thru Tubing Mills,As Pper API Spec-7-1 7 API Spec 5ct,And Includes Hoel Openers,Stabbing Guides,Dog Subs,Sealed Bearing Rollers Reamer Cutters,Lift Subs,Lift Nubbins Etc.Our services includes Design of specialized equipments .Pressure Testing and service of all types of valves to API 6A,Stabilizers Manufacture and Repair Mill manufacture,Casing and Tubing Coupling to API 5ct etc.

June 02, 2012 to September 02,2014

QA/QC SUPERVISOR
Work Shop/Machine Shop Division

Duties and Responsiblities :

- Performing Quality Promotion Activities with Expertise in Manufacturing Organizational Processes, Training Systems and to maximize the results in manufacturing operations.
- Implementing New Projects Quality Controls by making fool proofing mechanisms and inspection control points for the critical processes.
- Maintaining Vendor Quality Rating according to PPM.

- Handling customer complaint and take effective Countermeasure by using 7QC Tools.,8d and timely submission of counter measures to customer.
- Planning and regularly conducting Internal Process Audit as per the control plans & take appropriate action.
- Pre dispatch inspection to avoid customer concern & improve process quality of product.
- Actively engaged in the preparation of the weekly report to show defect data as per PARETO analysis, internal PPM, and Dimension and Visual Inspection Standards as per specifications.
- Oversaw implementation of techniques as per World Class Quality Standards.
- Trained and guided teams on towards identifying factors critical to quality, reducing process variation, improving capabilities & increasing stability.
- Make delivery ticket for Dispacth.
- Make Inspection Standard and Quality check sheet.
- Make and Provide Quality Plan
- Conduct Inproces Inspection and support the quality inspector.
- Incoming and Out going inspection
- Handle HSE
- Calibration for Pin and Box gauges
- Perform MP (Magnetic Partcle Inspection)
- Containment Action :
  - Get the total Qty of suspected parts.
  - Make problem solving sheet.
  - Make Carepoiint and Conduct training awareness.
  - Put Quarantine label and Quarantine the suspected part in production/shipping area.
  - Request to production to screening the suspected parts.
  - Make screening and monitoring report.
  - Update the coantainment label to attached the inspected box.

- Conduct Internal Audit Such as:
  - Product Audit
  - Process Audit
  - Line Audit and Bend Insert Audit
- Performs other task as may be assigned by the immediate superior.

PROFESSIONAL EXPERIENCE

DOLPHIN RADIATOR MANUFACTURING LLC Ltd.
NEW INDUSTRIAL,AJMAN UNITED ARAB EMIRATES
ISO 9001/2008 CERTIFIED COMPANY

April 26' 2008 To June 14'2011
Dolphin Group specialized in design and manufacturing the best high performance Industrial and Automotive Thermal product.

Dolphin Aluminum has Radiator manufacturer facilities in UAE backed by good environmental Air Conditioned plant high technology and machinery from the best global suppliers in this filed,Dolphin Aluminum is part of Dolphin Radaitors and Cooling System Ltd.monopoly **in Aluminum Brazed Tehnology in Gulf,leader in Manufactureing Automotive Aluminum Radiators,Oil Coolers,and Intercoolers,Condenser and Evaporators ,AHU,FAHU and CAC Coil** for International aftermarket.to suit the requirements of global demand in Brazed Aluminum and Copper Technology foe new generation vehicles

QA /QC SUPERVISOR
HEAT EXCHANGER DIVISION
(ALUMINUM RADIATOR,CAC,OIL COOLER)

A/C COIL,HVAC DIVISION
(AHU,FAHU,FCU,CONDENSER,
EVAPORATOR,WINDOW A/C
COPPER OIL COOLER)

Duties and Responsiblities :

- Conduct Internal and External Auditing
- Make control charts(X & R Charts) for critical Parameter and have its SPC study to calculate the Process Capability (Cp & Cpk).
- Periodic calibration of all measuring instrument & gauges for its precision range & analysis its performance level by measurement system analysis (MSA).
- Prepare Inspection Std., Check Sheets in line with Drawing & Process Std.
- Implements the 5S Japanese Housekeeping methodology for organizing and managing .the work place and work flow with the intent to improve efficiency by eliminating waste, improving flow and reducing process unreasonableness.
- Execute and follow the KAIZEN Japanese improvement philosophy for continually improving standardized activities and processes, Kaizen aims to eliminate waste.
- Implementing New Projects Quality Controls by making fool proofing mechanisms and inspection control points for the critical processes
- Conduct Random Inspection and assist quality inspector at the production line.
- Incoming and Outgoing Inspection
- ***The wealth of expertise covers***
    - Advanced Product Quality Planning (APQP)
    - Product Part Approval Process (PPAP)
    - Failure Mode and Effects Analysis (FMEA)
    - Statistical Process Control (SPC)
    - Measuring System Analysis (MSA)
    - Parts Per Million Analysis (PPM)
    - Six Sigma Concepts
    - Kaizen
    - POKA-YOKE
    - House Keeping (5S)
    - 7 QC Tools
    - ISO 9001:2008 Quality Management Systems
    - ISO/TS 16949:2002 Quality Management Systems
    - QS14001:2004 (Environmetal Management System)
    - OHSAS 18001 (Occupational Health and Safety Management System)
    - 5 why analysis
    - 8 D

PROFESSIONAL EXPERIENCE

SANDEN AIRCONDITIONING PHILIPPINES MERGE TO AUTOMOTIVE AIRCONDITIONING TECHNOLOGY PHILIPPINES INC.
ISO 9000/2000 QUALITY MANAGEMENT SYSTEM.
TS16949, QS14001, OHSAS 18001

JUNE 01' 1995 To April 10'2006

Manufacturing and Supply of AC SYSTEM ,Evaporator Cooling & Condenser in Car Manufacturing Company.TOYOTA,HONDA,MISTSUBISHI,FORD,ISUZU Local and Export

QA Engineer

Duties and Responsiblities :

- Facilitating proactive countermeasure and ensure very clear standard to avoid scrap & repair.
- Performing Quality Promotion Activities with Expertise in Manufacturing Organizational Processes, Training Systems and to maximize the results in manufacturing operations.
- New Projects Quality Controls by making fool proofing mechanisms and inspection control points for the critical processes.
- Solve the Quality Problem with the help of "QC" Tools.5 why anlysis,8D.
- Maintaining Vendor Quality Rating according to PPM.
- Handling customer complaint and take effective Countermeasure by using 7 QC Tools. And timely submission of counter measures to customer.
- Planning and regularly conducting Internal Process Audit as per the control plans & take appropriate action.
- Pre dispatch inspection to avoid customer concern & improve process quality of product.
- Actively engaged in the preparation of the weekly report to show defect data as per PARETO analysis, internal PPM, and Dimension and Visual Inspection Standards as per specifications.
- Oversaw implementation of techniques as per World Class Quality Standards.
- Trained and guided teams on towards identifying factors critical to quality, reducing process variation, improving capabilities & increasing stability.
- Successfully conducted part inspection for incoming materials as per requirements & standards for reducing company costs & subsequently improve product quality.
- Played a key role in the implementation of the HAI-Q (Quality Innovation Concept), with target to get 10 days of continuous zero defects through the process. Guided the team to achieve 13 days of continuous zero defects and ***received certificate from SANDEN Ltd, Japan.***
- Managed and controlled the Internal Product & Process Quality Level and achieved more GOBAL Customer Concern Free days (Customer: SANDEN- Europe.ASIA,USA).
- Initiated and controlled the Supplier Quality Level Improvement Activities in the Plant.
- Hold merit for achieving:
    - 35 % reduction in Internal PPM rejection
    - 15% improvement in Efficiency
    - Successful Installation of four new conveyors.
- Highly responsible, Proven success, track record of delivering optimal results in high growth environments through initiatives that exceed operational performance targets and yield measurable outcomes:
    - Operational Improvements
    - Reduced Internal Rejection Level
    - Reduced Customer End PPM Level
    - Cost Reductions through Process Performance
    - Productivity Gains through Quality Improvements
- Facilitated in-process and pre –dispatch inspection, make control charts (X & R Charts) for critical Parameter and have its SPC study to calculate the Process Capability (CP & CPK)
- Prepared Inspection Standards, QRQC & Check Sheets in line with Drawing & Process Standards.
- Conduct Internal and External Auditing

PROFESSIONAL EXPERIENCE

EBARA BENGUET INC
2ND CLASS MACHINIST
MACHINING DIVSION
Manufacturing and Supply of SS WATER PUMPS.local and Export

JUNE' 1994 To JUNE' 1995

Duties and Responsibilities :

- Conducted Measurement System Analysis studies.
- Rough and Final Machining.
- Radial Drill Operation
- Vertical LATHE Operation
- Milling Machine Operation
- Shaper Operation
- Surface Grinding Operation
- ARC and Tig Welding Operation

EDUCATION

Associate of Mechanical Technology Major In Machine Shop

Character Refferences :

Tessie E Ramos
S & S Stainless Steel FZE
Office Manager
Sales Executive
Dubai , UAE
Mobile # 0505528794

Ian Leroy Spence
Refco Engineering Metals Fabrication
Quality Manager
Dubai , UAE
Mobile # 0569947627

Michael Consul
Emirates Extrusion Factory LLC
Executive Secretary
Dubai, UAE
Mobile # 0526995844

Herman Ataat
Royal Engineering Metals Fabrication
APQP Engineer
Mobile # 0566054321