

Redentor Bual Libre

Subject: Welder

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SUMMARY

Welder Fabricator with the ability to work under pressure and withstand deadlines. Helps facilitate the team in diagnosing, troubleshooting and solving welding problems that enhance throughout within the work team. To work in challenge atmosphere by exhibiting the skills with utmost sincerity and dedicated smart work for the growth of your esteemed organization.

SKILLS:

Gtaw/Smaw Welding, Gmaw Welding, Fcaw Welding, Metal Fabrication, Oxy-Acetylene Cutting, Plasma Cutting, Overhead Crane Operarion, Boom Truck Operation, & Microsoft Word.

WORK EXPERIENCE

I have been working for 16 years

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| Position : | WELDER FABRICATOR |
| Duration : | Dec 2018 – April 2023 |
| Company : | Ding’s Metal Fabrication |
| Company Industry: | Home Renovation/Construction |
| Location: | Cagayan De Oro City |
| Country: | Philippines |
| Department: | Workshop |
| Job Description: | <ul style="list-style-type: none">• Perform layout fit-ups and full welding of various type of steel design for home renovation projects.• Perform full welding of pressurized pipelines for fire protection projects.• Perform full welding using Smaw,Gtaw,Gmaw,Fcaw welding process.• Perform layout, marking ,cutting of stainless steel sheet, stainless tubing for kitchen and other food production establishment. |

- Interpret blueprint plan, welding symbols and welding process.
- Fabricate and full welding of different type of metal fabrication activity of commercial and residential building such as stainless steel railings, balcony, gate , structural erection and fire protection.
- Operate Oxy-acetylene Cutting, plasma cutting, grinding, buffing, drilling and chipping.

2. Position: **Welder Fabricator**
 Duration: **Nov 2016 – Dec 2018**
 Company: **JTA Builders**
 Company Industry: **Construction /Building/Engineering**
 Location: **Cagayan De Oro**
 Country: **Philippines**
 Department: **Fabrication Workshop / Field**
 Job Description:

- Perform full welding of fire protection pipe line, structural beams, column and metal platforms.
- Perform fabrication and full welding of carbon steel and stainless steel railings using Gtaw,Smaw,Gmaw process.
- Cutting and fitting of materials in preparation for full welding.
- Maintain and makes repairs to welding equipment.
- Prepares routine work and time reports and maintain standard records.
- Recruit and train subordinate personnel and establish safety and work performance standard.

3. Position: **Pipe Welder Fabricator**
 Duration: **Jan 2016 – June 2016**
 Company: **Asia-Pro Manpower Services (MDC Avida Tower)**
 Company Industry: **Construction/Building/Engineering**
 Location: **Cagayan De Oro**
 Country: **Philippines**
 Department: **Fire Protection**
 Job Description:

- Assemble and install stainless steel, carbon steel pipes and fittings of water storage tank and distribution lines.

- Use clamps, brackets and pipe support to secure pipeline structures.
- Remove slags rough spots from work pieces by operating grinder or scrapers to ensure smooth work surfaces.
- Apply knowledge of metallurgy to determine material and equipment most suitable for welding activity.
- Clean and prepare workpieces using chemical solution to remove foreign matter such as grease rust and etc.
- Use heating torch to preheat metal pipes prior to welding according to wps procedure.
- Cut and shape metal components to set specification using gas cutting, plasma cutting and grinder.
- Fill holes , cracks and dents on metal workpiece of pipe repair.
- Use measuring tapes, ruler, caliper and other measuring instruments to check gap allowances, grooves and angles.
- Study schematic diagram and blueprints in order to determine the layout of pipes.
- Measure and fabricate pipe to match existing in-line piping system.
- Control and turn valves or regulator to adjust flames and ensure proper use of cutting and welding.
- Wear appropriate protective gear and ensure compliance with established health and safety regulation.
- Troubleshoot piping system and conduct diagnosis to identify and fix pipe problem.

4. Position: **Welder Fabricator**
Duration: **Nov 2009 – Sep 2015**
Company: **Shutdown Maintenance Services WLL (Qatargas LNG Plant)**
Company Industry: **Oil and Gas**
Location: **AL-Khor Industrial City**
Country: **Doha, State of Qatar**
Department: **Mechanical Fabrication Workshop**
Job Description:
- Envolve in Layout, fit-ups and weld fabricated metal cast and forged components to assemble structural forms such as machinery frames, tanks, pressure vessels, furnace shells, building bridge parts according to blueprint.

- Select equipment and plans layout assembly and welding. applying knowledge of geometry, physical properties of metal machining weld shrinkage and welding techniques.
- Perform layout fit-ups and weld fabricated metal components to assemble structural forms for LNG mega train expansion project such as beams, columns by using fcaw, Gmaw, Gtaw, Smaw process according to welding procedure specification.

5. Position: **Welder Fabricator**
 Duration: **Mar 2007 – Jun 2009**
 Company: **Bodyguard Water Provider**
 Company Industry: **Steel Fabrication**
 Location: **Cagayan De Oro**
 Country: **Philippines**
 Department: **Fabrication Shop**
 Job Description:

- Prepare metal surfaces by cleaning with chemical solutions, wire brush to impurities such as scale, rust, grease and moisture.
- Envelope to layout pattern of stainless sheet to cut, rolls, fit-up, tacking and full welding of pressurized tank using Gtaw/Gmaw process.
- Direct electrodes on or across metal workpiece to melt bend and straighten.
- Used power saws, grinder and hand shears in cutting, beveling and contouring metal workpieces.
- Repair tanks and structures by dismantling, reshaping, reassembling metal components using hand tool, cutting torches, power tools and welding.

6. Position: **Welder Fabricator**
 Duration: **Jan 2003 – Jun 2003**
 Company: **UKC Builders**
 Company Industry: **Construction / Building / Engineering**
 Location: **Baloy Cagayan De Oro**
 Country: **Philippines**
 Department: **Field / Project Site**
 Job Description:

- Utilized all hand tools and Grinder.
- Helps out senior welder fabricator when they are asked for help.
- Set-up and use oxy-acetylene torch for cutting activity.
- Develops layout and plans sequence of operation.
- Locate and marks bending and cutting lines onto workpiece.
- Hammer, grind workpiece to cut, bend, and straighten metal.
- Position, aligns, fits, preheat workpiece and weld parts together.
- Verifies conformance of workpiece to specification.
- Bolts, clamps and tack-weld parts to secure in position for welding.
- Repair and dismantling, straightening, reshaping and reassembling parts.
- Distinguished varying thickness of metal materials.
- Lays-out, position, aligns and fit components together.
- Position and clamps together components of fabricated metal products preparatory for welding.

7. Position: **Welder Fabricator**
 Duration: **Apr 1998 – Jun 2000**
 Company: **Philippines Iron Construction and Marine Works (PICMW Inc.)**
 Company Industry: **Shipyard / Shipbuilding**
 Location: **Nahalinan Jasaan Misamis Oriental**
 Country: **Philippines**
 Department: **Fabrication Shop**
 Job Description:
- Exceptional skills in power and hand tool operation in shipyard welding experienced.
 - Ability in blueprint and schematic drawing interpretation.
 - Proficient in carbon steel and stainless steel welding and fabrication.
 - Outstanding grasp of safety precautions and regulations.
 - Strong knowledge of Smaw, Gtaw, Fcaw, and Gmaw welding processes.
 - High skill in supporting and assisting less experience fellow worker.
 - Conducted ship component construction and repair tasks on a regular basis.

- Used torches and other cutting tools in an efficient and safe manner.
- Followed supervisor instructions in executing production tasks.
- Maintained clean and organized work area.
- Planned and submitted welding operation layout plans to management.
- Performed heavy steel components welding for a variety of ship of all sizes.
- Used oxy-acetylene and other torches to perform welding operations.
- Maintained and updated welding task logs and time sheets on a daily basis.

EDUCATION

Highest Education:	Secondary Education Diploma
School/University:	Bobontugan Nationalized High School
Location:	Bobontugan Jasaan, Misamis Oriental
Year Graduated:	March 1998
Country:	Philippines

LICENSES / CERTIFICATIONS

License /Certification	License / Certification No.	Expiry Date
1. Driver's License	K02-18-014869	December 09 2032
2. WQT GTAW/SMAW Welder Certificate	SMS/WPS/002 (ID Ref 803)	March 16 2013
3. WQT SMAW Welder Certificate	SMS/WPS/001 (ID Ref 803)	Dec 16 2010

TRAININGS / SEMINARS

Date	Topic / Course Title	Trainer	Place/country
September 09 2014	10 Life Saving Rules	Mr. Diogo D. Fernandes	Qatargas LNG Plant, Raz Laffan State of Qatar
April 16 2014	Fire Watcher	Mr. Doninador Javier	Qatargas LNG Plant, Raz Laffan State of Qatar
October 27 2013	H2S & B.A. Training	Mr. A. Abdul Khader	Qatargas Laffan Refinery, Raz Laffan, State of Qatar
September 04 2012	H2S & B.A. Training	Mr. Diogo D. Fernandes	Qatargas LNG Plant, Raz Laffan State of Qatar

AVAILABLE DOCUMENTS

1. PASSPORT

Passport No: P1684161B Expiry Date: April 21, 2029
Place of Issued: DFA Cag De Oro Date Issued: April 22, 2019

2. EMPLOYMENT CERTIFICATE

1. Company: Shutdown Maintenance Services W.L.L. Qatar
2. Company: Foure Lagadec Qatar
3. Company: Kempee Engineering Qatar

3. E-REGISTRATION NO./ PEOS CERTIFICATE

4. OFW INFORMATION SHEET

5. OVERSEAS EMPLOYMENT CERTIFICATE (OEC)

6. ENTRY / EXIT VISA

7. OVERSEAS EMPLOYMENT CONTRACT

CHARACTER REFERENCE

1. Name: **Mr. Bienvenido Galocgoc**
Position: **Lead Fabricator**
Company: **Qatargas LTD**
Department: **Fabrication Workshop**
Mobile No: **+974 70650270**
Phone No **+974 447337849**
2. Name: **Mr. Danilo Cruz**
Position: **Welding Foremen**
Company: **Qatargas LTD**
Department: **Fabrication Workshop**
Mobile No: **+974 55355783**
3. Name: **Mr. Reynaldo Miranda**
Position: **Workshop Supervisor**
Company: **Qatargas LTD**
Department: **Fabrication Workshop**
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