

Rolan H. Basco

Machine Operator

Famy Laguna, Philippines
185 Sitio Purosa Brgy. Bulihan
Famy Laguna, Philippines
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Mobile#09309681014/09668257408



Date of Birth: February 14, 1981

Age: 42 yrs. old

Sex: Male

Weight: 155 lbs

Height: 5'7

Highlights of Qualification:

- 14 years working experience as a CNC operator and 4yrs. as Machine Technician.
- Able to work and operate with the following equipment and machines.
 - CNC Lathe machines (Model: STAR/SR-20&SR22 TSUGAMI/B12 OKUMA GENOS L400)
 - Wire Cut (Wire EDM Mitsubishi MV1200s)
 - CONVENTIONAL Milling Machines (Model: CHEVALLIER)
 - SURFACE Grinding Machines (Model: Chevallier FSG-2A1224)
 - FORKLIFT Manual and Automatic transmission.
- Able to perform Repair and Preventive maintenance of machining equipment.
 - Cleaning and replacement of main collet chuck, drill chuck, guide bush, chuck finger etc...
 - Tool change of drills, inserts, boring/endmill, dies and tapping drills.
 - Grinding and re grinding of face lathe, back lathe and grooving tools.
- Can understand FANUC Series (G code M code machining and program)
- Well trained in Japanese Management System such as 5's good housekeeping, 7QC tools, 4M's (fishbone) method.
- Ability to work independently and with engineers and machinist.
- Strong analytical and problem solving skills.
- Dependable employee and can work with minimize supervision.
- Extremely broad experience with all kinds of machining tools such as....
 - Caliper: Digital and Analog
 - Micrometer
 - Compound Digital Microscope
 - Sufcom instrument (roughness texture)
 - Indicator (digital and analog)
 - Gauges (Screw, limit, Pin gauges)

Training and Seminars Attended

- Basic Conventional Lathe Machine operations
- Fundamental ElectroMechanical repair
- 2D CAD/CAM design
- Basic Mold making and Re-pair
- 5S Good Housekeeping.-----
- Basic Occupational Safety and Health programs
- Member of First Aide and Fire Brigade Team.

Address:

Meinan Phils. Inc Laguna Technopark Biñan
Japan tobacco international
MESCO Pasig City
POLARIS mold and Fabrication
Meinan Phils. Inc Laguna Technopark Biñan Laguna
Camp Vicente Lim Mayapa Calamba City.
Meinan Phils. Inc Laguna Technopark Biñan Laguna

Work History

❖ **March 18, 2019-up to present**

Position: Operator/Technician

Address: Japan Tobacco Internationa LIMA park Malvar Batangas Phils.

DUTIES AND RESPONSIBILITIES:

- Setting machine parameters before start of production
- Feeding of filter tobacco raw materials
- Every 20 mins checking and inspection of machine output.
- Fix product issues that might occur during normal operation.
- Performed trouble shooting and repair of filter tobacco machineries.
- Accomplish of daily reports of machine status and keep record of production output.

❖ **July 6, 2015-Feb.08 2019 (4 years)**

Position: Tooling Technician

Address: ZAMA Precision Phils. Lot 6 first Phils. Indus.II SEZ Sta.Anastacia Sto.Tomas Batangas. Phils.

❖ DUTIES AND RESPONSIBILITIES:

- Performed Die change and Die mold cleaning
- Repair dies, molds using tooling machines(GTAW when necessary)
- Disassemble mold,jigs tools and fixture then re assemble and check fittings when repaired.
- Performed other related duties assigned such as in house fabrication of die casting machine parts.

❖ **2011 – 2014 (3years)**

Position:CNC operator

Address: SEIMETSU JAPAN Inc. Address: Minami-Ku, Nagoya Shi-Achi ken Japan.

❖ DUTIES AND RESPONSIBILITIES:

- Operate CNC machines STAR/SR-20 and SR-22 OKUMA Genos L400
- Performs routine quality inspection and measurement base on production checksheet.
- Daily checking and Adjustment if necessary of guide bush and main collet chuck fitting.
- Measure dimensions of completed products or workpieces to verify conformance to specifications
- Monitoring and evaluation of tool life base on tool performance and product results.

❖ **2003-2011 (8 years)**

Position: CNC operator

Address: MEINAN Phils Inc. Address: Laguna Technoprk Binan Laguna

❖ DUTIES AND RESPONSIBILITIES:

- CNC Operator of CINCOM and STAR/ SR-22
- Every hour dimensional inspection measuring of product sample.
- Daily checking and Adjustment of guide bush and main collet chuck fitting.
- Replace of cutting tools when necessary (drill, Chip type, boring, tapping endmill) to maintained good production results.
- Cleaning of machines, removal of chips and replenish of cutting oil ever end and start of shift.
- Line monitoring and reporting on machine status and feedback during weekly quality and production meeting
- Confers with engineers, production personnel, programmers, or others to resolve machining or assembly problems.
- Participate in Inventory every month and year end.

Educational Attainment:

S.Y 1998-1999

Vocational Courses:

Auto Mechanics 500hrs.
Auto Airconditioning 60 hrs.
Computer Education 90 hrs.

Address:

The Sisters Of Mary School
B.o Biga Silang Cavite
Tel# 046-8652546

Character References:

Jhun Tulang Patagan
Foundry operator/Soucy Belgen Inc .
Add:510 A rue chasse Drummond ville.
Quebec Canada. #18194612040

Ronald Fabreag
Foundry operator @ Soucy Belgen Inc.
Add:225 rue du sauvignon, Drummond ville.
Quebec Canada. #8194694386

Bernie Cabarle
CNC operator @B/E Aerospace
Sta.Rosa City Laguna Phils.
#09279912502

I hereby certify that the above information is true and correct to the best of my knowledge and belief.

Rolan H. Basco
Applicant Signature